

CORE STEPS
HANDMADE

INSTALLATION **GUIDELINES**

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Part 1.First steps

1) Clean the Staircase

Clean the staircase thoroughly, removing all dust, dirt, and debris. All stair surfaces must be flat, stable, and properly prepared before installing your new Custom-Made Steps.



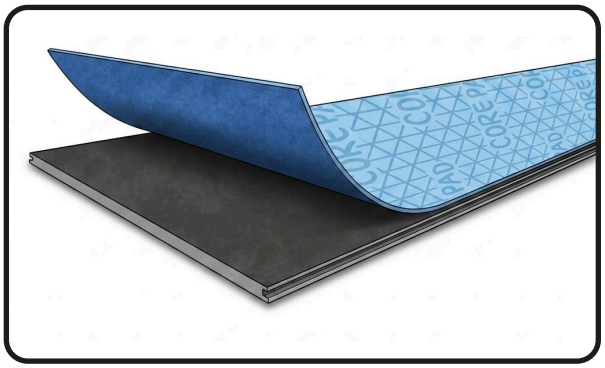
2) Measure and cut

Measure the width of each step and cut your Custom-Made Step to fit the entire tread.



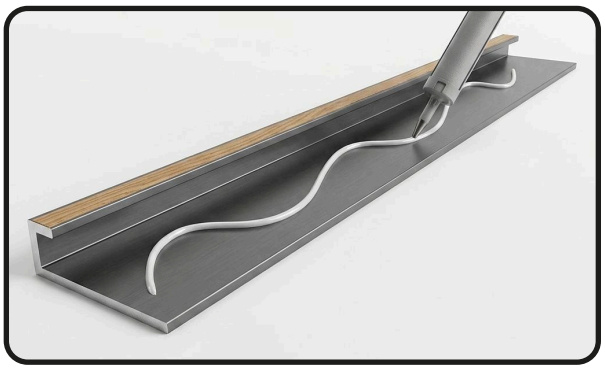
3) Remove padding

If your flooring includes an attached pad, remove it before installation. This ensures the Custom-Made Step and Filling Plank bond directly to the subfloor rather than to the attached pad.



4) Apply adhesive

Apply construction adhesive (Gorilla® Construction Adhesive recommended) to the underside of the Custom-Made Step.



5) Fill any gaps between the original Stair and the Custom-Made Step

If the original staircase does not have a bullnose, fill the remaining gap with a plywood strip and construction adhesive to properly support and secure the Custom-Made Step.



6) Place your Custom-Made Step on the stair

Carefully position the Custom-Made Step onto the stair and press firmly along its entire surface to ensure full contact. We highly recommend placing weight on the step for 24 hours.



7) If installing Returns, refer to Part 2 of this Installation Guide

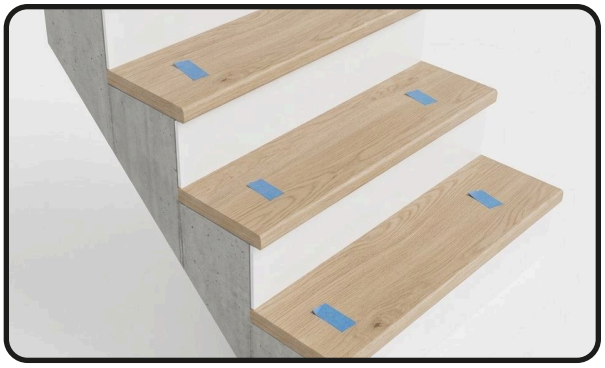
8) Install a Filling Plank



Custom-Made **Steps Installation Guide**

9) Secure your Custom-Made Steps

Put painter’s tape on the edges of the Custom-Made Steps and the Filling Planks to secure them together.



10) Let adhesive cure for 48 hours

Allow the adhesive to cure for at least 4 hours before walking on the step. Wait 48 hours before exposing it to full traffic.



11) Finish installation

Remove the painter's tape. Your Custom-Made Step installation is now complete.



Part 2. If installing Returns

1) Set your miter angle to 45° degrees.

2) Hold your Custom-Made Step firmly to prevent movement during the cut.

3) Cut your Custom-Made Step.

4) Change the miter angle to 45 degrees in the other direction to cut the other Custom-Made Step that will be used as your Return.

5) Check your Custom-Made Step and Return to see if align properly, leaving NO gap on the top or front of your Step.your Return.

6) Clean your pieces and Stairs from debris and dust.





7) Test the pieces to make sure they fit correctly in your Stair and there are no gaps between them.

8) Like you would with a regular Custom-Made Step, apply adhesive and put it in place, press down firmly and clean up any excess adhesive.

9) Apply adhesive or liquid nails to your Return, make sure you fill any gaps if your Staircase doesn't have Noses.

10) Place your Return on the stair and line it up with the previously installed Custom-Made Step.

11) Press down both ends firmly together to make the perfect edge.

12) Put painter's tape across the corner edge to keep pieces from separating while the adhesive dries.







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