GENERAL
SPEC SHEET



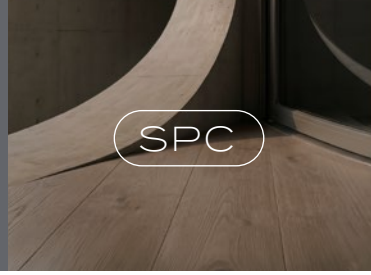
PARKAY®

STUDIO MAX

STONE COMPOSITE SPC

Bring high-end beauty and worry-free living together with STUDIO MAX. Designed with sweeping 60-inch planks and realistic wood edges, this floor gives your space an expansive, elegant look with none of the fragile upkeep. Fully waterproof and armed against everyday scuffs, scratches, and active lifestyles, it stays looking brand new through it all.

PARKAY® STUDIO MAX



STONE COMPOSITE SPC

28MIL WEAR LAYER

NATURAL WOOD EDGE

SOUND REDUCTION

SPECS

- **Product Specifications**
  - Plank Size: 7" x 60" x 6mm
  - Overall Thickness: 6mm (5mm + 1mm PAD)
  - Category: SPC
  - Wear Layer: 28MIL
  - Edge: Natural Edge
  - Carton Quantity: 23.56 Sq Ft/Box
  - Carton Weight: 50 lbs
  - Pallet Quantity: 55 boxes, 1,295.80 Sq Ft/Pallet
  - Click: Unilin Click

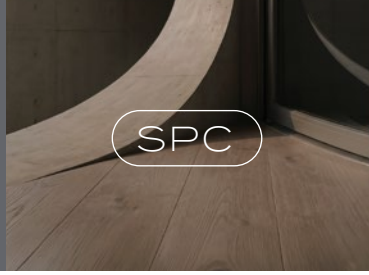
- **Warranty**
  - 15 Years Medium Commercial Warranty
  - Lifetime Residential Warranty

BENEFITS

- **Functional Performance**
  - Sound Reduction
  - 28MIL Wear Layer
  - Waterproof Performance
  - Unilin Click
  - Natural Edge
- **Lifestyle**
  - Pet & Kids Friendly
  - Simplified Installation
  - Low Care Maintenance

"Stone Composite SPC" refers to the product's 100% waterproof rigid core performance after proper installation and under normal residential conditions. It does not mean the flooring is suitable for outdoor use, submerged environments, or subfloor moisture mitigation without an adequate vapor barrier. Minor expansion or contraction may occur under extreme thermal fluctuations or direct prolonged sunlight. Dimensional variance within standard manufacturing limits is considered normal product performance.

PARKAY® STUDIO MAX



COLORS



Burnished Umber / 10101



Dawn Champagne / 10102



Ember Chestnut / 10103



Prairie Clay / 10104

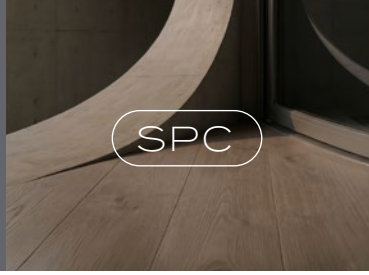


Glow Caramel / 10105

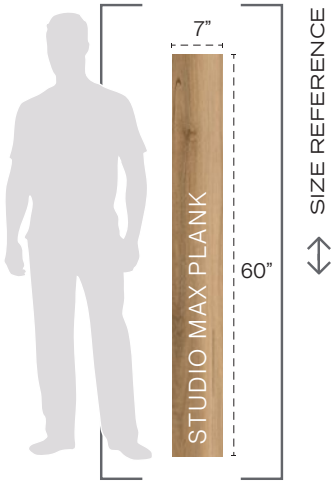


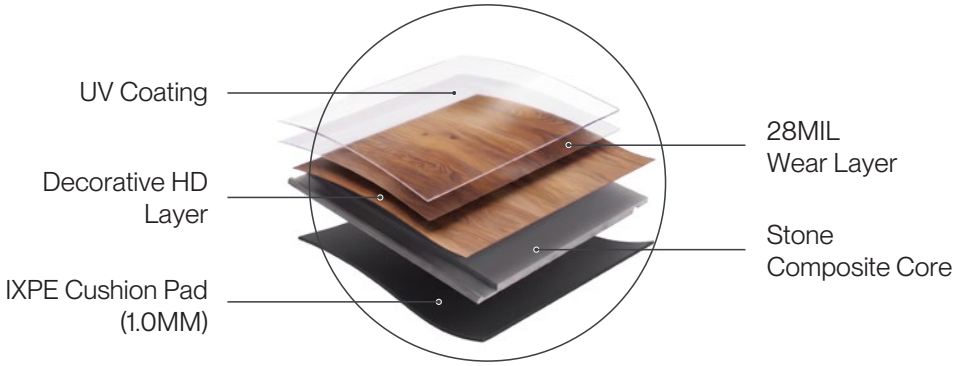
Harbor Mist / 10106

PARKAY® STUDIO MAX



FLOOR STRUCTURE





TRANSITION MOLDINGS



T-Molding (TM)

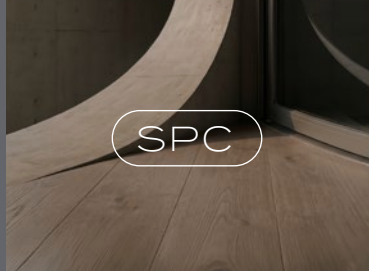


Multi-Purpose (MP)



Flush Stair Nose Square (FSN)

PARKAY® STUDIO MAX



SAMPLES



SLOT RACK DISPLAY



STRAP SET

CODES

ACCESSORIES	**T-Molding** 94" **	**Multipurpose** 94" **	**Flush Stair Nose** 94"
Burnished Umber	TM-PARFORBRE	MP-PARFORBRE	FSN-10101
Dawn Champagne	TM-PARTIMMAXHAW	MP-PARTIMMAXHAW	FSN-10102
Ember Chestnut	TM-PARINFSUN	MP-PARINFSUN	FSN-10103
Prairie Clay	TM-PATSTABAS	MP-PATSTABAS	FSN-10104
Glow Caramel	TM-PARMEGBRO	MP-PARMEGBRO	FSN-10105
Harbor Mist	TM-PARLAGWHI	MP-PARLAGWHI	FSN-10106

SAMPLES	**Code**
Slot Rack	DISPLAY-SR47
Strap Set	DISPLAY-S71

** T-Molding and Multipurpose are color-coordinated, not an exact match.

PARKAY® STUDIO MAX

INSTALLATION INSTRUCTIONS

BEFORE YOU START

1. Read Parkay Floors installation instructions before beginning.

2. Product cannot be used for exterior applications.

3. PARKAY XPR FLOORING has a patented locking system making it ideal for a floating installation. This product must be glued down when used for light traffic commercial applications.

4. Avoid constant exposure to excessive temperatures or direct sunlight for extended periods of time, since this might cause planks to peak, separate or discolor. Please consider these exposures when choosing your product. Parkay recommends the use of shades.

5. PARKAY XPR FLOORING does not need to be acclimated if stored and installed in a temperature-controlled environment, maintain between 60°F and 85°F. Additional acclimation must be considered when temperatures mentioned above are not met. Store flat and fully supported during shipping and storage. It is not necessary to remove material from packaging while acclimating. Allow the product to condition in the room where installation is to take place at a constant temperature between 60°F and 85°F or 18°C-29°C for a period of 48 hours prior to installation.

6. Slight variations in color and structure are designed to enhance the natural appearance of the product. Mixing the planks creates a more uniform appearance. Make sure to shuffle planks from different cartons prior to installation.

7. Check PARKAY XPR FLOORING for possible defects prior to the installation. Complaints can only be accepted before installation. Parkay Floors will not be responsible, nor will it compensate for any installation, if the floor was installed having an obvious or even a minor visual defect.

8. In facilities where walkers or wheelchairs are used (i.e., residential or extended care), or in facilities with movement of heavy displays, racks, dentist chairs, etc., these types of installations may exert extreme stress and compromise the locking system.

9. Entryways must always be covered with walk off mats and rolling chairs with chair mats.

10. Moisture content on the subfloor must not exceed 5 lbs./1000ft2/24-hr (ASTMF2170), for this product to be installed.

11. Always cover furniture feet with proper materials.

12. Fixed cabinets or heavy objects cannot be installed when performing a floating installation.

13. Do not install this product over carpet.

14. Underlayment is not necessary for collections carrying an attached padding.

15. Transition moldings are required to separate any area exceeding 2,500 square feet or 50 lineal feet.

THE SUBFLOOR

1. Although PARKAY XPR FLOORING planks are water/moisture proof, they are not to be used as a moisture barrier. Your subfloor should be completely dry prior to installation. Keep in mind that constant moisture coming from the subfloor or topically, will cause mold and mildew to be trapped underneath the product, contributing to an unhealthy environment. Parkay Floors will not warrant any product based on damages caused by excessive moisture. Subfloors presenting vapor emissions between 2.5% to 5% (CM-Method), must install a 6mil Poly-plastic block before laying the cushioned underlayment. All concrete subfloors must use plastic block for extra moisture protection. Parkay recommends Polyguard PRO 6 as an ideal plastic block for extra moisture protection.

2. Subfloors must be structurally sound, solid, stable, level, plumb, and true to a tolerance in plane of 3/16" in 10 feet (4.7mm in 4m). Cracks and holes must be filled with a fast-setting cement-based polymer-modified patching compound or equivalent. Any unevenness over 3/16" (4.7mm) must be sanded down, leveled or ramped to 0°. The surface must be totally clean of dirt, oil, glue residue etc. Carpet tackles, staples or adhesive residue should be removed prior to installation. Voids or humps in the subfloor will prevent the planks from locking properly.

3. PARKAY XPR FLOORING can be installed on existing firm floors (Linoleum, PVC), but all floating or textile floors must be removed. When laying the floor over existing ceramic tiles first level with fast-setting cement-based polymer-modified patching compound.

4. The installer has the final responsibility to determine if the subfloor is dry and leveled enough to begin with the installation.

5. This product has an attached IXPE 1mm underlayment. It must be glued down when used for any commercial application, using a pressure sensitive adhesive.

MEASUREMENTS

1. Agree with the client on which direction the floorboards should run since this influences the visual size ratio of the space. Installation parallel to the longest wall or the main light-source is recommended for the best visual effect.

2. Pre-plan the floor by measuring the room first. If the width of the last row is less than 2" (5cm) saw the first and the last plank in equal width.

3. Snap the lines on the substrate to identify the layout reference points. Planks should be set using this reference to ensure boards are aligned and will lock together correctly.

4. In large areas where flooring will span more than 50' long, an expansion gap should be used. Otherwise place expansion space in room-narrowing and in the door-rebate. Cover the expansion space with suitable moldings.

DIFFERENT PRODUCTION RUNS

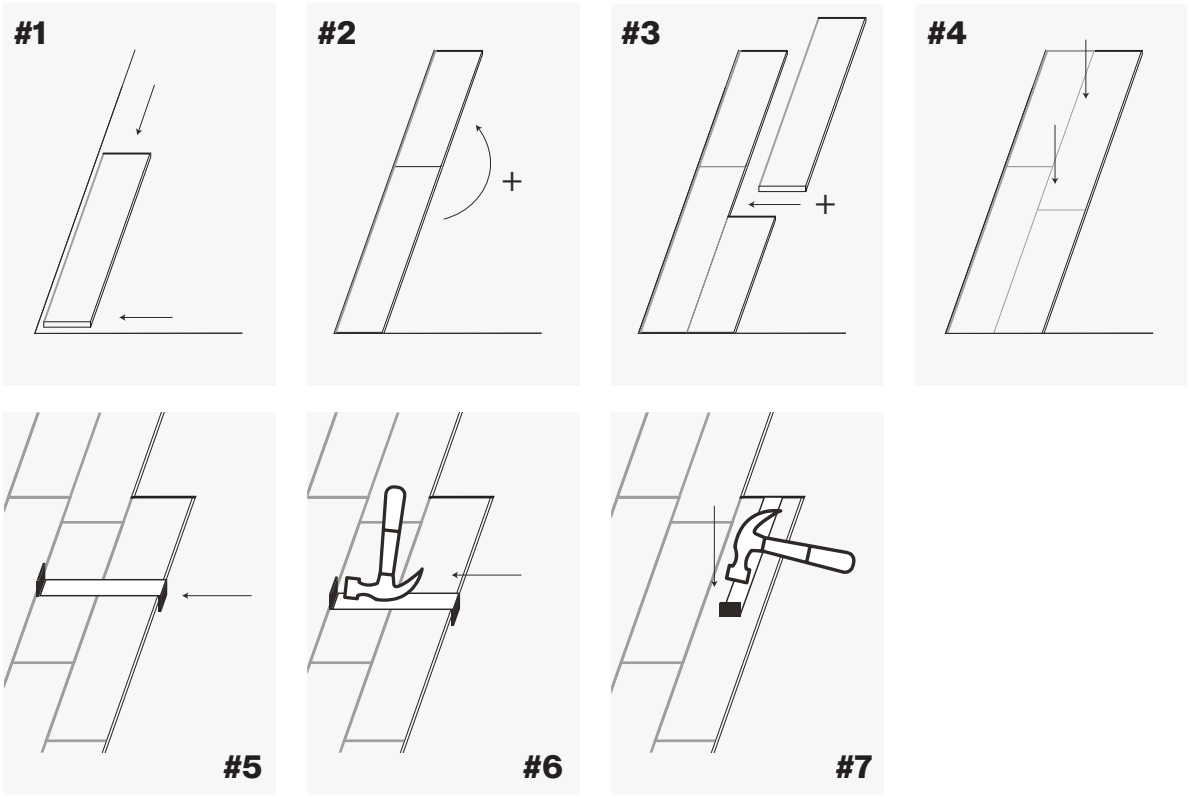
PARKAY XPR FLOORS can have slight color variations in between production runs. Before starting the installation, it is best to check the production run # which is indicated on the label on the carton. If you find that you have cartons from different production runs, it is highly recommended to open cartons and install a mix of planks from each different production run on your floor. This will result in a more natural looking floor.

Do NOT install your PARKAY XPR FLOORS over soft subfloors such as carpet, floating floors or foam underlayments, different than the ones recommended by the manufacturer.

The use of pull bar and tapping block is recommended to ensure a successful install.

PARKAY XPR FLOORS provides a very tight fit. Proper care must be used to ensure all seams are tight at end of install. An unprofessional installation or use of improper tools can result in damage to the Click profiles.

INSTALLATION INSTRUCTIONS



#1 Start with the first plank in the left corner of the room, tongue-side facing out from the wall to the length and to the right on the width. Work from left to right.
→ Add spacers in between the plank and the wall to create an expansion gap equal to the total thickness of the product installed.

#2 Position the following planks as an exact extension of the first one.
→ Cut to fit the last plank of the row. To do this you can use a utility knife to score the surface at the appropriate point and then break the plank over an edge. A laminate flooring cutter such as Raptor M13 (www.masterscart.com) or a miter saw can be used as well.

#3 Begin the second row with the cut-off end to start the next and subsequent rows. Allow at least an 8" stagger for the end seams. For positioning the planks together, starting with the first board in the row, raise the plank at a 45-degree angle, insert the lengthways tongue into the lengthways groove and lower the plank while holding the two together until they are flat and tightly together. Close the join using hand pressure, a tapping block, or a pull bar.

#4 Lever the next plank in place from the front side, so that only a very short distance remains for it to be pushed into the lengthways connection.

#5 6 7 Raise the plank slightly and push it into the lengthways tongue, first close to the front connection, then the rest. Make sure seams are tight on ends and sides using a pull bar or tapping block before proceeding. Continue the installation to the last row of planks, as described.

HOW TO SHORTEN DOORFRAMES:
Position a loose plank facing down, close to the doorframe, and cut with a jamb saw.

People can walk on the flooring immediately after the installation. Remove the wedges. Nail or screw moldings to the wall, never to the floor.

INSTALLATION OVER RADIANT HEATED SUBFLOORS

This flooring is not recommended to be installed over any electrical radiant heating systems. Only radiant heating systems using water are recommended. Max heating temperature must not exceed 85ºF. These Instructions must be followed:

1. Before installing, make sure to test the heating system at its maximum capacity to force out any residual moisture and to make sure it's working properly.
2. Moisture content on screed must not exceed 1.5%.
3. Shut down the heating system at least 48 hours prior to installation.
4. Keep room temperature between 60ºF and 85ºF during the installation.
5. After flooring is installed, turn on the heating system gradually, from minimum to maximum within a 1-hour period.

MAINTENANCE

Clean regularly with a damp mop with a vinyl floor cleaner such as Bona Pro Series Vinyl Cleaner. Do not use excessive water. Remember to clean up spills as soon as possible. Always use chair protectors under furniture and on chair legs. Felt pad protectors are best. Always add floor mats in areas where rolling chairs are being used.

WARRANTY

Lifetime Residential / 15 Years Medium Commercial Warranty

Residential: This flooring is covered by a Lifetime Limited Residential Warranty against manufacturing defects and wear-through, valid for as long as the original owner occupies the original installation site. This warranty applies only to the original end user with proof of purchase and is non-transferable. Floors must have been installed by a licensed and insured professional to be eligible for any claim, and installed and maintained according to the instructions supplied with each carton. Coverage is prorated based on an industry-standard 30-year lifespan for SPC flooring: 100% material credit in years 1–6, 75% in years 7–15, 50% in years 16–24, 25% in years 25–30, 0% after year 30.

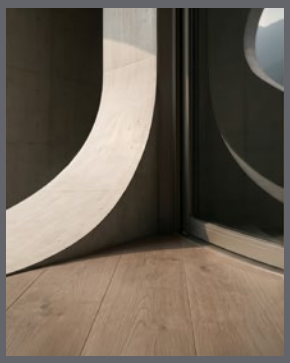
Medium Commercial: This flooring is covered by a 15-Year Limited Medium Commercial Warranty against manufacturing defects and wear-through when installed and maintained according to the instructions supplied with each carton, in qualifying medium commercial applications. This warranty applies only to the original end user with proof of purchase and is non-transferable. Floors must have been installed by a licensed and insured professional to be eligible for any claim. Coverage is prorated over the 15-year term: 100% material credit in years 1–5, 60% in years 6–10, 25% in years 11–15, 0% after year 15.

This warranty covers the replacement or refund of the material only, excluding labor. Claims for wear must show an affected area of at least dime size. Damage caused by high-heeled shoes, rolling carts, furniture, or chairs without protective pads is not covered by this warranty.

Warranty covers against: Staining, Wear, Fading as a result of natural or artificial light, damage by moisture from everyday household spills and manufacturing defects. Floor will only be replaced with one of the same monetary value.

If more than 5% of the product pulled out of the cartons is showing defects, stop the installation immediately and contact your representative. Transition moldings are not covered under this warranty. Scratches and loss of gloss are not considered a wear-through issue. Up to 10% gloss variance is considered completely normal between planks.

This warranty excludes damage by natural disasters. This warranty excludes floors in contact with moisture trapped beneath the floor. A claim process takes up to 90 days to process, from the date it is reported. A detailed description with images of the issue that clearly show the problem is required. Contact your dealer no later than 15 days after the discovery of the defect. Your dealer will arrange for proper inspection and coordinate a resolution of your claim.



PARKAY® STUDIO MAX

parkayfloors.com

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